

Work Order ID 84180

Monday, May 07, 2012 10:35:35 AM

84180

Ship Wednesday

Page 1

Item ID: D412-761-041A

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Full Vertical Reference Door, LH

Stop

NS2

Start Date: 5/7/2012 Start Qty: 1.00 *1*

1

~~MF~~

Cust Item ID:

Required Date: 5/9/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:

MF

Date: 12-05-07

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9514	B
IIN D412-761	D

100

100

DOCUMENT CONTROL

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-761-041A/DSI9514 CHG001

MF 12/05/08

110

110

Pick Kit

0.00

Packaging

Memo

0.00

12/5/08

Packaging

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-761-041A

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Full Vertical Reference Door, LH

Stop

NS2

Start Date: 5/7/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/9/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center ID

120

120

QC

Quality Control

Operation
Description

QC4: 100% Inspect kits for completeness

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

(1)

W 120509

130

130

Packaging

Packaging

Packaging

0.00

0.00

12/5/09

140

140

QC

Quality Control

QC21-Final Inspection - Work Order Release

0.00

Memo

0.00

M 12/05/09

MF
1205-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 84180

Parent Item: D412-761-041A

Start Date: 5/7/2012

Required Date: 5/9/2012

Parent Item Name: Full Vertical Reference Door, LH

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-761-045 Large Bubble Window, LH		Manufactured	No			110	Each	4.0000	1	1			
							<u>Location</u>	<u>Loc Qty</u>					
				FG091				2					
					77200			2					
				FG110				2					
					81608			2					
D412-761-047 Door Mounted Instrument Panel		Manufactured	No			110	Each	5.0000	1	1			
							<u>Location</u>	<u>Loc Qty</u>					
				FG031A				5					
					57755			5					
D412-761-051 Alternate Armrest		Manufactured	No			100	Each	0.0000	1				

B84181 12/5/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries